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### Abstract

Portable cooling systems are traditionally dependent on compressor-based refrigerants or mechanical pumps, making them unsuitable for lightweight and off-grid applications. This study investigates a compact copper-based watercooling bottle that integrates a thermoelectric cooling element (TEC) with a passive, gravity-driven convection mechanism. Experiments show a temperature reduction of 9.6 °C over 30 minutes under a 12 V, 3.1-3.2 A input, demonstrating the feasibility of low-power, portable cooling

### Introduction

Portable cooling has become increasingly important in healthcare, sports, field sampling, and emergency scenarios. While thermoelectric devices based on the Peltier effect offer solid-state cooling, their efficiency is constrained by poor heat dissipation and the need for active fluid mixing. This study reports on a copper-based bottle with integrated TEC, designed to improve circulation using gravity-assisted convection.

The system consists of a copper container, a TEC module at the top, a heat sink and fan, PVC foam insulation, and optional LiFePO4 battery. Its geometry enables gravity-driven convection, continuously cycling water without pumps.

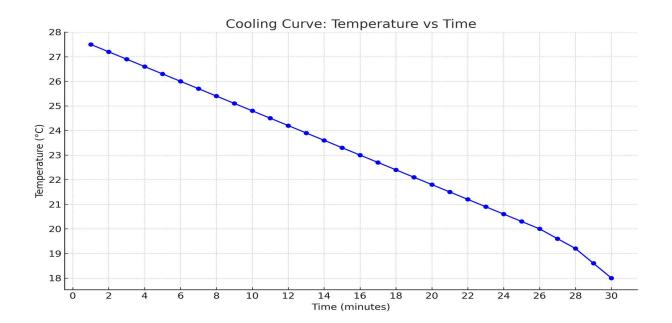
# **Experimental Methodology**

Power input: 12 V, 3.1–3.2 A. Initial temperature: 27.7°C. Measurements were recorded for 30 minutes. The dataset was obtained from experimental observations.

## **Experimental Cooling Data (Non-Battery Powered Model)**

DC Voltage V <sub>in</sub> = 12V, DC Current I <sub>in</sub> = 3.1 A to 3.2A, Initial Temp. 27.7 °C											
Time	T (°C)	Time	T (°C)	Time	T (°C)	Time	T (°C)	Time	T (°C)	Time	T (°C)
(min.)		(min.)		(min.)		(min.)		(min.)		(min.)	
1	27.5	6	26.0	11	24.5	16	23.0	21	21.5	26	20.0
2	27.2	7	25.7	12	24.2	17	22.7	22	21.2	27	19.6
3	26.9	8	25.4	13	23.9	18	22.4	23	20.9	28	19.2
4	26.6	9	25.1	14	23.6	19	22.1	24	20.6	29	18.6
5	26.3	10	24.8	15	23.3	20	21.8	25	20.3	30	18.1

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Cooling is nonlinear: faster drop in the beginning, slower toward the end (as typical for thermal systems). Total drop:  $27.7 \,^{\circ}\text{C} \rightarrow 18.1 \,^{\circ}\text{C} = 9.6 \,^{\circ}\text{C}$  over 30 minutes. Figure 6: Temperature Drop Over 30 Minutes – Non-Battery Model

### Results

The water temperature decreased from 27.7°C to 18.1°C in 30 minutes. The cooling curve follows an exponential decay pattern typical of Peltier systems.

### **Discussion**

Advantages include no refrigerants, no pumps, high portability, and effective heat conduction due to copper. Limitations involve TEC efficiency and ambient heat ingress.

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## Conclusion

The copper-based gravity-assisted thermoelectric bottle provides efficient portable cooling without pumps or refrigerants. A 9.6°C temperature drop demonstrates its practical feasibility.

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